TECHNICAL DATA SHEET





PRODUCTLF21792/07.2007

High gloss modified alkyd resin based gilt top coat.

USE

DORURE is a gilt top coat for various sound surfaces primed with Primaire Polyfond

CHARACTERISTICS At 20℃ & 65% relative humidity

CLASS : ONU 1263 - AFNOR T 36005 - Family I, class 4a

CUSTOM CODE : N° 3208 90 91

HYGIENE & SECURITY : EEC maximum content of VOC of the product (cat. A/j): 500g/L (2010).

: Maximum content of VOC in the product ready to use: 500g/L.

ASPECT : high gloss

COLOURS: pale gold or rich goldVISCOSITY: ISO cut N°6 : 220 +/-20 sMASS DENSITY: $1.2 +/- 0.02 \text{ g/cm}^3$

DRY EXTRACT : 44 +/- 1% in weight : 38 +/- 1% in volume

PERFORMANCES • High gloss.

Rounded film forming without dripping.

Non yellowing.

• Excellent balance between film hardness and flexibility.

Good weathering resistance

INSTRUCTIONS OF USE

COATING : Apply on surfaces prepared in conformity with DTU in force.

Apply on sound surfaces previously primed with **PRIMAIRE POLYFOND**

in 1 or 2coats.

PREPARATION : apply by brush, roller or airless gun (nozzle 0.009" to 0.013")

: apply pure, dilution for gun spraying only : 10 to 15% DILUANT 279

: tools cleaning DILUANT 279

DRYING : dust dry : 1h

: touch dry : 4h : hard to the touch : 6h : re-coat : 24h

THEORICAL COVERAGE: at 40 micrometers dry: 9,5 m²/ L

PACK SIZE : 0,25 L (bigger packs on demand)

STORAGE: 12 months in original drum. Keep away from frost & heat.

This notice aims informing our customers on the properties of our product. Information data as shown are based on our current knowledge and the tests results from the conditions of use complying with standards and the technical regulations of use in force. Due to permanent technical developments, our customers - prior to any implementation - have to check with our departments that this notice has not been replaced by an updated version.

This data sheet cancels and replaces all previous versions. In case of complaint, this document shall be the only document applicable.