**TECHNICAL DATA SHEET**

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DIVISION PEINTURE INDUSTRIE DU GROUPE ONIP

*PRIMAIRE FIXEPOX*

## PRODUCT

PRB1500-12/2006

**PRIMAIRE FIXEPOX** is bi -component anticorrosion epoxy resin based primer.

## USE

Impregnating and blocking primer for porous and friable surface (cement filler, concrete...)
Colourless primer for transparent dust-free system in interior on every substrates

## CHARACTERISTICS

At 20°C & 65% relative humidity

| | |
|---|---|
| **CLASS** | : ONU 1263 - AFNOR T 36005 - Family I, class 6b |
| **CUSTOM CODE** | : N° 3208 90 19 |
| **ASPECT** | : Gloss |
| **COLOURS** | : Colourless |
| **VISCOSITY** | : of the mix : AFNOR cut N°4 : 60 +/-5 s |
| **MASS DENSITY** | : of the mix : 1.0 +/- 0.02 g/cm$^3$ |
| **DRY EXTRACT** | : of the mix : 33.6 +/- 1 % in weight |
| | : of the mix : 30.0 +/- 1 % in volume |

### PERFORMANCES

‣ Excellent adhesion.
‣ Good penetration.
‣ Corrosion resistance.
‣ Compulsory on friable surfaces.
‣ Over-coating by any kind of paints.
‣ Ideal for dust-free floors

## INSTRUCTIONS OF USE

| | |
|---|---|
| **COATING** | : in accordance with DTU in force, by brush, roller or gun (nozzle 0.013 to 0.017) |
| | : in 1 or 2 coats. |
| **PREPARATION** | : mix the 2 pre-dosed components. |
| | : base 100 parts – hardener 43,5 parts (DU705) |
| | : Do not dilute |
| | : Tools cleaning **DILUANT PM** |
| | : let the mix develops for 15 min. before using |
| **POT LIFE** of the mix | : 6h to 8 h |
| **DRYING** | : out of dust : 15 min. |
| | : touch dry : around 2 h. |
| | : re-coat : after 6h (beyond 48h a sand papering of the film is needed) |
| **THEORICAL COVERAGE** | : at 20 micrometers dry : **15 m²/ L** |

## PACK SIZE (pre-dosed packs)  : 1 L - 4 L – 15 L

## STORAGE  : 24 months in original drum. Keep away from frost & heat.